U.S. Serial No.: 10/668,702 Attorney Docket No.: 2002-0893 / 24061.22 Reply to Office Action of May 15, 2009 Customer No.: 42717

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently Amended) A method for increasing a time dependent dielectric breakdown lifetime of a semiconductor device having a first layer underlying a second layer, the method comprising:

forming a glue layer directly on the first layer, wherein the first layer is a metal layer; performing an inter-treatment on the glue layer, wherein the inter-treatment affects the upper and lower surfaces of the glue layer and improves an adhesive interface between the glue layer and the first layer and wherein the inter-treatment includes applying a plasma and an electron beam, and wherein a reacting gas of the plasma includes at least one of a hydrogen based gas and a helium based gas; and

depositing the second layer directly onto the upper surface of the inter-treated glue layer, wherein the inter-treated glue layer improves adhesion between the first and second layers, wherein the second layer is a metal layer.

- 2. (Original) The method of claim 1 further comprising performing a pre-treatment on the first layer before forming the glue layer.
 - 3. (Canceled)
- 4. (Currently Amended) The method of <u>claim 3 claim 1</u> wherein applying the plasma to the glue layer further includes selecting <u>a reacting gas</u>, a process time, a process temperature, a process pressure, and a reacting gas flow.
- 5. (Currently Amended) The method of claim 4 claim 1 wherein the selected reacting gas is a hydrogen based gas.
- 6. (Currently Amended) The method of claim 4 claim 1 wherein the selected reacting gas is a helium based gas.
- 7. (Original) The method of claim 4 wherein the selected process time is between approximately 1 and 100 seconds, the selected process temperature is between approximately

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200 and 400° C, the selected process pressure is between approximately 0.5 and 10 torr, and the selected reacting gas flow is between approximately 100 and 2500 sccm.

- 8. (Canceled)
- 9. (Original) The method of <u>claim 8 claim 1</u> wherein <u>directing the inter-treatment</u> <u>including</u> the electron beam towards the glue layer further comprises defining a process power and a dosage.
- 10. (Original) The method of claim 9 wherein the process power is between approximately 1000 eV and 8000 eV.
- 11. (Original) The method of claim 9 wherein the dosage is between approximately 50 and 500 μ C/cm².
- 12. (Currently Amended) A method for increasing a dielectric breakdown lifetime of a semiconductor device, the method comprising:

depositing a dielectric layer;

depositing a first metal layer adjacent the dielectric layer;

depositing a glue layer on the dielectric layer and the first metal layer such that an interface is formed directly between the first metal layer and a lower surface of the glue layer and an interface is formed directly between the dielectric layer and a lower surface of the glue layer;

selecting at least one of a plasma treatment process and an electron beam treatment process;

performing a plasma treatment applying the selected treatment process to affect the upper and lower surfaces of the glue layer, wherein the plasma treatment includes a helium-based reactive gas, and wherein the affect to the upper and lower surfaces of the glue layer including improving adhesion;

forming a second metal layer directly on the upper surface of the glue layer, wherein the treatment process enhances an adhesiveness between the dielectric layer and the second metal layer.

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13. (Original) The method of claim 12 further comprising selecting a thickness for the glue layer, wherein the selected thickness is based at least partially on a desired electrical property of the glue layer.

- 14. (Currently Amended) The method of claim 13 further comprising adjusting a property of the selected treatment <u>plasma</u> process based on the selected thickness of the glue layer.
- 15. (Currently Amended) The method of claim 14 wherein the adjusted property is associated with a duration of the selected treatment plasma process.
- 16. (Previously Presented) The method of claim 12 further comprising selecting a material for forming the glue layer, wherein the material is selected from the group consisting of SiN, silicon oxide, SiCH, SiCN, and SiCO.

$$17. - 20.$$
 (Cancelled)

21. (Currently Amended) A method for improving an interface in a semiconductor device comprising:

forming a dielectric layer;

forming a first metal layer adjacent the dielectric layer;

forming a glue layer on the first metal layer such that a first interface is formed directly between metal of the first metal layer and a lower surface of the glue layer and a second interface is formed directly between the dielectric layer and a lower surface of the glue layer;

performing an inter-treatment on the glue layer to alter upper and lower surfaces of the glue layer for improved adhesiveness, wherein the performing the inter-treatment includes using at least one of a plasma-and an electron beam, and wherein the plasma includes at least one of a helium-based reacting gas and a hydrogen-based reacting gas; and

forming a second metal layer on the upper surface of the glue layer such that a third interface is formed directly between metal of the second metal layer and the upper surface of the glue layer, and wherein the third interface overlies the first interface and second interface.

22. – 23. (Cancelled)

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24. (Previously Presented) The method of claim 21 further comprising selecting a material for forming the glue layer, wherein the material is selected from the group consisting of SiN, silicon oxide, SiCH, SiCN, and SiCO.

25. (Currently Amended) A method for improving an interface in a semiconductor device comprising:

forming a first metal layer;

forming a glue layer directly on the first metal layer, wherein the glue layer is an etch stop layer and includes silicon;

performing an inter-treatment on the glue layer to alter upper and lower surfaces of the glue layer for improved adhesiveness wherein the inter-treatment includes using at least one of a helium-based.reacting.gas.plasma and an electron beam; and

forming a second metal layer directly on the altered upper surface of the glue layer.

- 26. (Cancelled)
- 27. (Cancelled)